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The current version is available for download on our web site www.iba-ag.com.

Version Date Revision - Chapter / Page Author Version SW
1.2 07-2020 System requirements, Drive-Xplorer rm 6.39.0

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# Content

1. **About this Manual** ............................................................................................................5  
   1.1 Target group and previous knowledge ...................................................................5  
   1.2 Notations ..................................................................................................................5  
   1.3 Used symbols ............................................................................................................6  

2. **System requirements SIMOTION-Xplorer** .................................................................7  

3. **Data Interface SIMOTION-Xplorer** .............................................................................9  
   3.1 General information .................................................................................................9  
   3.2 System topologies ....................................................................................................9  
   3.3 Configuration and engineering SIMOTION ............................................................10  
   3.4 Configuration & engineering ibaPDA ....................................................................10  
   3.4.1 General interface settings ...................................................................................10  
   3.4.2 Add module ........................................................................................................11  
   3.4.3 General module settings .....................................................................................12  
   3.4.4 Connection settings ............................................................................................14  
   3.4.4.1 Connection mode TCP/IP ..................................................................................14  
   3.4.4.2 Connection mode PC/CP ................................................................................15  
   3.4.5 Signal configuration .............................................................................................16  
   3.4.6 Address books .....................................................................................................18  
   3.4.7 Module diagnostics ..............................................................................................20  

4. **Diagnostics** ..................................................................................................................21  
   4.1 License ................................................................................................................................21  
   4.2 Log files ....................................................................................................................21  
   4.3 Connection diagnostics with PING ..........................................................................22  
   4.4 Connection table ......................................................................................................23  
   4.5 Diagnosis on modular level ......................................................................................23  
   4.6 Diagnostic modules .................................................................................................24  
   4.7 Connection diagnostics by means of PG/PC interface .............................................26  

5. **Appendix** .....................................................................................................................28  
   5.1 Setting PG/PC interface / defining new access point ..............................................28  
   5.2 S7 routing ................................................................................................................32
5.2.1 Routing from Ethernet to Ethernet ........................................................................32
5.2.1.1 Configuration of STEP 7/ NetPro ................................................................32
5.2.1.2 ibaPDA configuration ................................................................................ 35
5.2.2 Routing from Ethernet to PROFIBUS .................................................................36
5.2.2.1 Configuration STEP 7/ NetPro ..................................................................37
5.2.2.2 ibaPDA configuration ................................................................................ 39

6 Support and contact........................................................................................................41
1 About this Manual

This document describes the function and application of the software interface ibaPDA-Interface-SIMOTION-Xplorer

This documentation is a supplement to the ibaPDA manual. Information about all the other characteristics and functions of ibaPDA can be found in the ibaPDA manual or in the online help.

1.1 Target group and previous knowledge

This documentation addresses qualified professionals, who are familiar with handling electrical and electronic modules as well as communication and measurement technology. A person is regarded as a professional if he/she is capable of assessing the work assigned to him/her and recognizing possible risks on the basis of his/her specialist training, knowledge and experience and knowledge of the standard regulations.

This documentation in particular addresses persons, who are concerned with the configuration, test, commissioning or maintenance of Programmable Logic Controllers of the supported products. For the handling of ibaPDA-Interface-SIMOTION-Xplorer the following basic knowledge is required and/or useful:

- Windows operating system
- Basic knowledge of ibaPDA
- Knowledge of configuration and operation of the relevant drive system

1.2 Notations

In this manual, the following notations are used:

<table>
<thead>
<tr>
<th>Action</th>
<th>Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Menu command</td>
<td>Menu Logic diagram</td>
</tr>
<tr>
<td>Calling the menu command</td>
<td>Step 1 – Step 2 – Step 3 – Step x</td>
</tr>
<tr>
<td></td>
<td>Example: Select the menu Logic diagram - Add - New function block.</td>
</tr>
<tr>
<td>Keys</td>
<td>&lt;Key name&gt;</td>
</tr>
<tr>
<td></td>
<td>Example: &lt;Alt&gt;; &lt;F1&gt;</td>
</tr>
<tr>
<td>Press the keys simultaneously</td>
<td>&lt;Key name&gt; + &lt;Key name&gt;</td>
</tr>
<tr>
<td></td>
<td>Example: &lt;Alt&gt; + &lt;Ctrl&gt;</td>
</tr>
<tr>
<td>Buttons</td>
<td>&lt;Key name&gt;</td>
</tr>
<tr>
<td></td>
<td>Example: &lt;OK&gt;; &lt;Cancel&gt;</td>
</tr>
<tr>
<td>File names, paths</td>
<td>&quot;Filename&quot;, &quot;Path&quot;</td>
</tr>
<tr>
<td></td>
<td>Example: &quot;Test.doc&quot;</td>
</tr>
</tbody>
</table>
1.3 Used symbols

If safety instructions or other notes are used in this manual, they mean:

---

**Danger!**

⚠️ The non-observance of this safety information may result in an imminent risk of death or severe injury:

- Observe the specified measures.

---

**Warning!**

⚠️ The non-observance of this safety information may result in a potential risk of death or severe injury!

- Observe the specified measures.

---

**Caution!**

⚠️ The non-observance of this safety information may result in a potential risk of injury or material damage!

- Observe the specified measures.

---

**Note**

ℹ️ A note specifies special requirements or actions to be observed.

---

**Tip**

💡 Tip or example as a helpful note or insider tip to make the work a little bit easier.

---

**Other documentation**

📖 Reference to additional documentation or further reading.
2 System requirements SIMOTION-Xplorer

The following system requirements are necessary for the use of the SIMOTION-Xplorer data interface:

- ibaPDA v6.38 or higher
- Basic license for ibaPDA + license for ibaPDA-Drive-Xplorer or ibaPDA-Interface-SIMOTION-Xplorer
- For more than 32 SIMOTION drives, you need additional one-step-up-Interface-SIMOTION-Xplorer licenses
- Siemens SIMOTION drive
- Commissioning tool Siemens SIMOTION SCOUT

Other documentation

For more prerequisites concerning the used PC hardware and the supported operating systems, please see the ibaPDA documentation.

System constraints

The following technical constraints apply:

The number of S7-, SINAMICS-, SIMOTION- or SINUMERIK-Xplorer connections is limited to 240. TCP and PC/CP connections of the SINAMICS-, SIMOTION- and SINUMERIK-Xplorer are evaluated differently. A SINAMICS-, SIMOTION- or SINUMERIK-Xplorer connection over TCP only counts 1/16. A PC/CP connection is calculated in full.

This means:

Number of S7 connections + number of SINAMICS-Xplorer TCP connections not routed / 16 ¹) + number of SIMOTION-Xplorer TCP connections not routed / 16 ¹) + number of SINUMERIK-Xplorer TCP connections not routed / 16 ¹) + number of SINAMICS-Xplorer TCP connections routed + number of SIMOTION-Xplorer TCP connections routed + Number of SINAMICS-Xplorer PC/CP connections + Number of SIMOTION-Xplorer PC/CP connections + Number of SINUMERIK-Xplorer PC/CP connections <=240!

¹) Only active connections are taken into account. The division must always be rounded to the next larger number (“one connection resource per started 16 connections”).
Access to the SINAMICS Control Units which are integrated in the SIMOTION controls is not supported.

**License information**

<table>
<thead>
<tr>
<th>Order no.</th>
<th>Product name</th>
<th>Product description</th>
</tr>
</thead>
<tbody>
<tr>
<td>31.000031</td>
<td>ibaPDA-Interface-SIMOTION-Xplorer</td>
<td>Extension license for an ibaPDA-System adding the data interface:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>+ SIMOTION-Xplorer (interface for up to 32 SIMOTION-drives)</td>
</tr>
<tr>
<td>31.100031</td>
<td>one-step-up-Interface-SIMOTION-Xplorer</td>
<td>Extension license for 32 further SIMOTION-drives (maximum of 15)</td>
</tr>
</tbody>
</table>

Table 1: Available SIMOTION-Xplorer-Licenses, as of ibaPDA-V6.38.0

**Note**

If you want to use more than 32 data connections on one interface, you need one-step-up-extension licenses. Up to 32 further connections to drives can be established on each one-step-up-license. Up to 512 connections can be configured and used per data interface with the multiple purchase or multiple release of these licenses (up to 15 in total).

Consider the limitation of the number of signals by the *ibaPDA base license*
3 Data Interface SIMOTION-Xplorer

3.1 General information

The SIMOTION-Xplorer interface is suitable for the acquisition of measurement data of SIMOTION frequency converters via Ethernet using the standard network interface cards as well as Profibus via SIMATIC NET interface cards. Access thereby is transparent for the drive controller. Separate engineering and programming is not necessary.

The signals to be measured can be selected based on address books in the symbol browser of the ibaPDA I/O manager.

3.2 System topologies

The connections to the SIMOTION drives can be established via standard interfaces of the computer or corresponding CP modules.

Additional Siemens software (e.g. SIMATIC NET or SIMATIC STEP 7 or SIMOTION SCOUT) is needed for operation, in case the connection to the control system is established via a SIMATIC NET communication card (CP) in the computer to an integrated Ethernet interface of the CPU (if available) or to a CP module in the PLC.

![Fig. 1: Example of a topology for SIMOTION connections](image)

**Note**

It is recommended carrying out the TCP/IP communication on a separate network segment to exclude a mutual influence by other network components.
3.3 Configuration and engineering SIMOTION

In principle, no specific engineering and programming is necessary on the drive side.

You have to export one so called STI file (see "Address books", page 18) using the SIMOTION configuration software, e.g. Siemens SCOUT. Only then, you can configure in ibaPDA the signals to be measured and the symbols from the drives. ibaPDA needs the STI file in order to create an address book with the signals from the drive.

When using the PC/CP connection mode, you have to configure a suitable access point in the SIMATIC PG/PC interface of the ibaPDA computer.

3.4 Configuration & engineering ibaPDA

Open the I/O manager, e.g. with the toolbar.

If all the system requirements are met, (see "System requirements SIMOTION-Xplorer", page 7), the "SIMOTION-Xplorer" interface will be displayed in the signal tree.

![Fig. 2: Interface in the I/O manager](image)

3.4.1 General interface settings

The interface itself has the following functions and configuration options:

![Fig. 3: General interface settings](image)

Set all values to zero when the connection to a drive is lost
If this option is enabled, all measured values of a drive are reset to 0 as soon as the connection gets lost.

Start acquisition even if a drive is not accessible
If this option is enabled, the acquisition will start even if a drive is not accessible. Instead of an error, a warning is indicated in the validation dialog. If the system was started without a connection to the drive, ibaPDA will periodically attempt to connect to the drive.
Allow inaccessible parameters
Enable this option to start the acquisition even if no drive parameters are accessible. The inaccessible operands are indicated as a warning in the validation dialog.

Manage address books
With this button, you get to the dialog for creating and managing address books. For configuring the measurement signals from the drives, you need to have a valid address book.

For more information, see Address books, page 18

Open log file
If connections to the drives have been established, all connection-specific actions are recorded in a text file. With this button, you can open and have a look at this file. In the file system on the harddisk, you will find the log files in the program path of the ibaPDA server (...Programs(x86)\iba\ibaPDA\Server\Log\). The file name of the current log file is SIMOTIONLog.txt, the name of the archived log files is SIMOTIONLog_yyyy_mm_dd_hh_mm_ss.txt.

Reset counter
Resets the counter as well as the response times in the connection table to zero.

Connection table
The table shows the counters as well as the response times of the individual connections during data measurement.

For more details, see Connection table, page 23.

3.4.2 Add module
Add a module by clicking below the interface. Select the desired module type and click on <OK>.

Fig. 4: Add module
3.4.3 General module settings

All modules have the following settings in common:

![Fig. 5: General module settings](image)

**Basic settings**

**Module type (read only)**
Display of the module type

**Locked**
A module can be locked for preventing accidental or unauthorized changes of the module settings.

**Enabled**
Disabled modules are excluded from signal acquisition.

**Name**
Here, the clear text name of the module designation has to be entered.

**Module No.**
Internal reference number of the module. This number serves to identify signals uniquely, e.g. in expressions and *ibaAnalyzer*.

**Time base**
All signals of this module are acquired with this timebase.

**Use name as prefix**
Puts the module name in front of the signal name.
Module layout

No. of analog signals
Defines the number of configurable analog signals in the signal tables. The predefined value is 32. You can change the number. 1000 is the maximum value.

Note
Observe the maximum number of signals permitted by your basic license for ibaPDA.

Note
Take into consideration that the number of signals, which are read by a CPU, influences the minimum achievable update cycle. The more signals acquired, the longer the achievable update time.

SIMOTION

Update time
Indicates the target update time when the data will be requested from the drive. If the drive needs more time for transferring the data, the real current update time may be higher than the set value in course of the measurement. In the connection table you can check the real updating time of the data.

Connection (read only)
Connection ID that is used to access the drive.

Address book
Select the appropriate address book for the drive. Only then, you can configure the signals to be measured. If there is no address book available in the drop down list, you first have to create an address book. You can create an address book using the “Create address book...” command in the drop down list or in the I/O manger under General - Address books - SIMOTION tab.

For more information concerning the creation of address books, see ➔ Address books , page 18

“Select symbols” link
After having created the address book, click on this link. Here, you can open the symbol browser and configure the measurement signals.

For more information, see ➔ Signal configuration, page 16
3.4.4 Connection settings

The connection of the module to the drive is configured in the Connection tab.

You can choose between the TCP/IP and PC/CP connection modes.

3.4.4.1 Connection mode TCP/IP

This mode activates a connection via the standard network interface of the PC.

Fig. 6: Connection configuration TCP/IP

Connection mode
Selection of the TCP/IP connection mode.

Timeout
Timeout of the connection

Address
IP address of the drive.

You can determine this value by accessing the running drive configuration of SIMOTION, e.g. with Siemens SIMOTION SCOUT.

Activate S7 Routing
Enable this option, in case the SIMOTION CPU and the ibaPDA PC are not running on the same network, but only can communicate via a Gateway supporting the S7 Routing. Such a Gateway may e.g. be an IE/PB Link which allows the user to access an S7 CPU without an Ethernet connection. There will be displayed two additional entry fields:

- Address of the device with Gateway function: Enter the address of the Gateway:

- S7 subnet ID of the target net: Enter the subnet ID from STEP 7 NetPro

For more information about S7 Routing, see S7 routing, page 32

Address book
Address book with the signals of the drive

This setting is the same as the address book setting on the General tab of the module. Here, you can also select the settings.

Test
Performs a connection test to the drive. Available diagnostic data will be displayed, e.g. MLFBNr. of the controller and its status.
3.4.4.2 Connection mode PC/CP

This mode activates a connection over the interface card of the PC, which is configured using SIMATIC Net.

The interfaces configured in SIMATIC Net can be used, e.g.:

- PROFIBUS (CP5611)

**Port 102** in the firewall must be released for the communication with the CPU for signal request.

**Note**

If you want to use this connection type, the Siemens software SIMATIC Net (e.g. SIMATIC Manager or Softnet) has to be installed. When using the modules CP55..., CP56..., the installation of the device drivers will be sufficient.

**Connection mode**
Selection of the PC/CP connection mode

**Timeout**
Timeout of the connection

**Access point for applications**
Selection of the access point that is to be used.

For notes on how to create and adapt an access point, see [Setting PG/PC interface / defining new access point](#), page 28
Note
The access points that are available under SIMATIC Net are configured by Siemens using the tool "PG/PC interface settings".

For the connection of ibaPDA-Interface-SIMOTION-Xplorer to SIMOTION drives via PC/CP connections, we generally recommend setting a specific access point for ibaPDA when ibaPDA-Interface-SIMOTION-Xplorer and SIMATIC Manager run on the same computer. With an own access point, there is no longer the risk that the access for ibaPDA-Interface-SIMOTION-Xplorer will be disturbed in case the standard access point is changed in the SIMATIC Manager.

Configure PG/PC interface
Opens the dialog box for setting the PG/PC interface of SIMATIC STEP 7

Address
IP address of the drive.
You can determine this value by accessing the running drive configuration of SIMOTION, e.g. with Siemens SIMOTION SCOUT.

Activate S7 Routing
Enabling S7 Routing (see TCP/IP connection mode).

Address book
Address book with the signals of the drive. This setting equals the address book settings on the General tab of the module. Here, you can also select the settings.

Test
Connection test to the drive and available diagnostic data are displayed.

3.4.5 Signal configuration
The signals you want to acquire are selected in the I/O manager using the SIMOTION symbol browser. As a prerequisite, you have to create a suitable address book and assign it to the module. On the Analog tab of the module, you can configure the signals that are to be read from the SIMOTION drive. For opening the symbol browser, click on the little browser button (…) in the Symbol column. All available signals are displayed on the Symbols tab of the dialog. Mark the desired signal and click on <OK>. Now, the signal is being entered in the row of the signal table that you used for opening the symbol browser. As an option, you can open the symbol browser via the “Select symbols” link. You find this link on the bottom on the General tab of the the module. If you then select signals, these signals are entered automatically in the next free row of the signal table.
By means of the Search tab, you can search for symbols with their name. The tree with the search results works exactly the way as the whole symbol tree.

**Note**

Clicking the checkbox “Hide symbols with an unsupported datatype” you can hide file types which are not supported.

Also the data type and the access type are displayed in the browser.

**Note**

For technical reasons, digital signals are transmitted as analog signals.
3.4.6 Address books

The address books for SIMOTION controllers can be created and managed across modules. Using the same address book in more than one module is permitted.

**Note**

The SIMOTION address books are based on the so called STI files. Initially, these files have to be exported using the SIMOTION configuration software, e.g. Siemens SCOUT. Whenever you export the SIMOTION configuration to an STI file, make sure that you have enabled the “Arrays with single elements” option.

**Create an STI file, example using SIMOTION SCOUT**

Select the *Export OPC data...* command in the *Options* menu of SIMOTION SCOUT.

Now, the configuration dialog for the data you want to export will be opened. Select the *SIMATIC NET V7.x / V8.0* version in this dialog and enable the option *Arrays with single elements.*

Close the dialog with *<OK>*. Now, the STI file will be created.
In case the *ibaPDA-Interface-SIMOTION-Xplorer* license is available, you will see the SIMOTION tab in the dialog for address book management (I/O-Manager General - Address books). Here, all available address books are displayed in a list. You can create new address books and delete existing address books.

For all address books available in *ibaPDA*, name, date of creation and path of the STI file and the modules using the address book are displayed.

You can also access this dialog via the SIMOTION overview of connections (button <Manage address books>).

**Creating an address book**

1. Click on the <Create address books> button.

2. Enter a name for the address book.

3. Enter the complete path and file name of the STI project file you want to use for creating the address book. You can also browse for the path and the file name.

4. For finally creating the address book, click on <OK>. 
3.4.7 Module diagnostics

You will find a tabular display of the configured parameters and the data types on the *Diagnostics* tab.

![Module diagnostics, example for analog values](image)

Fig. 10: Module diagnostics, example for analog values
4 Diagnostics

4.1 License

If the "SIMOTION-Xplorer" interface is not displayed in the signal tree, you can either check in ibaPDA under General - Settings - License info in the I/O manager or in the ibaPDA server status application whether your license "Interface SIMOTION Xplorer" has been properly recognized. The number of licensed connections is indicated in brackets.

Fig. 11: License displayed in the ibaPDA I/O manager, example of the SIMOTION-Xplorer license.

4.2 Log files

If connections to target platforms or clients have been established, all connection-specific actions are logged in a text file. You can open this (current) file and, e.g., scan it for indications of possible connection problems.

The log file can be opened via the button <Open log file>. The button is available in the I/O Manager:

- for many interfaces in the respective interface overview
- for integrated servers (e.g. OPC UA server) in the Diagnostics tab.

In the file system on the hard drive, you will find the log files in the program path of the ibaPDA server (\Programs\iba\ibaPDA\Server\Log\). The file names of the log files include the name or abbreviation of the interface type.

Files named interface.txt are always the current log files. Files named Interface___yyyy_mm_dd_hh_mm_ss.txt are archived log files.

Examples:
- ethernetipLog.txt (log of EtherNet/IP connections)
- AbEthLog.txt (log of Allen-Bradley Ethernet connections)
- OpcUAServerLog.txt (log of OPC UA server connections)
4.3 Connection diagnostics with PING

PING is a system command with which you can check if a certain communication partner can be reached in an IP network.

Open a Windows command prompt.

Enter the command “ping” followed by the IP address of the communication partner and press <ENTER>.

With an existing connection you receive several replies.

With no existing connection you receive error messages.
### 4.4 Connection table

For every Drive-Xplorer interface there is a table available in the I/O manager which shows the status of each connection. Each row represents one connection.

![Connection table, example for SINAMICS-Xplorer](image)

The columns display different values, depending on the type of the interface. The connected target systems (controllers) are identified by their name or IP address in the first (left) column.

The table shows the cycle times and error counters of the different connections during the data acquisition. In the *Data size* column, the number of requested bytes and - in brackets and for support purposes - the number of Request telegrams are displayed.

Click the *Reset counters* button to reset the error counters and the calculation of the response times.

Additional information is provided by the background color of the table rows:

<table>
<thead>
<tr>
<th>Color</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Green</td>
<td>The connection is OK and the data are read.</td>
</tr>
<tr>
<td>Orange</td>
<td>The connection is OK, however the data update is slower than the configured update time.</td>
</tr>
<tr>
<td>Red</td>
<td>The connection has failed.</td>
</tr>
<tr>
<td>Grey</td>
<td>No connection configured.</td>
</tr>
</tbody>
</table>

Table 2: Background colors of the connection table

### 4.5 Diagnosis on modular level

An additional diagnostic aid with a schedular display of analog and digital actual values as well as the file format can be found in the tab "Diagnosis" of each Xplorer module.

For further information see ➤ *Module diagnostics*, page 20
4.6 Diagnostic modules

Diagnostic modules are available for most Ethernet based interfaces and Xplorer interfaces. Using a diagnostic module, information from the diagnostic displays (e.g., diagnostic tabs and connection tables of an interface) can be acquired as signals.

A diagnostic module is always assigned to a data acquisition module of the same interface and supplies its connection information. By using a diagnostic module, you can record and analyze the diagnostic information continuously in the ibaPDA system.

Diagnostic modules do not consume any license connections, since they do not establish their own connection, but refer to another module.

Example for the use of diagnostic modules:

- A notification can be generated, whenever the error counter of a communication connection exceeds a certain value or the connection gets lost.
- In case of a disturbance, the current response times in the telegram traffic may be documented in an incident report.
- The connection status can be visualized in ibaQPanel.
- You can forward diagnostic information via the SNMP server integrated in ibaPDA or via OPC DA/UA server to superordinate monitoring systems like network management tools.

In case the diagnostic module is available for an interface, a "Diagnostics" module type is shown in the "Add module" dialog.

![Add module dialog](image)

**Fig. 15: Add diagnostic module, example Generic TCP**

**Module settings diagnostic module**

For a diagnostic module, you can make the following settings:
Fig. 16: Module settings diagnostic module, example TCP Generic

The basic settings of a diagnostic module equal those of other modules.

There is only one setting which is specific for the diagnostic module: the target module.

By selecting the target module, you assign the diagnostic module to the module on which you want to acquire information about the connection. You can select the supported modules of this interface in the drop down list of the setting. You can assign exactly one data acquisition module to each diagnostic module. When having selected a module, the available diagnostic signals are immediately added to the *Analog* and *Digital* tabs. It depends on the type of interface, which signals exactly are added.

Fig. 17: Example: Analog values of a diagnostic module for a TCP Generic module

For example, the IP (v4-) address of a TCP Generic module (see fig. above) will always be split into 4 parts derived from the dot-decimal notation, for better reading. Also other values are being determined, as there are port number, counters for telegrams and errors, data sizes and telegram cycle times.
4.7 Connection diagnostics by means of PG/PC interface

By means of the diagnostic function of the PG/PC interface, the functionality and connection configuration can be tested.

For this purpose, open the PG/PC interface.

![Configuring PG/PC interface, Example SIMOTION-Xplorer](image)

Open the diagnostics dialog.

![Open Diagnostics](image)

The following figure shows an example of a diagnostics of a SIMATIC Net CP5622 (Profibus).

By clicking <Test>, a network diagnostics will be started.

By clicking on the button <Read>, an availability check of the bus devices will be started.
In this example, one active station was found on the address 0 and 2 each.
5 Appendix

5.1 Setting PG/PC interface / defining new access point

Example of *ibaPDA-Interface-S7-Xplorer*.

ibaPDA-Interface-SIMOTION-Xplorer only supports PROFIBUS!

*ibaPDA* cannot establish a connection to a S7-CPU, if the parametrization "AUTO" for an access point (MPI-adapter or CP) has been set in the SIMATIC Manager. There are 2 possible remedies:

**Changing the interface with remaining access point name**

Change interface in the SIMATIC Manager e.g. from "CP5622 (AUTO)" to "CP5622 (MPI)" or "CP5622 (PROFIBUS)".

Disadvantage of this method: If the setting of the access point will be changed again in the SIMATIC Manager, the measurement does no longer work because *ibaPDA* no longer has any access.

**Adding a special access point for *ibaPDA***

To avoid conflicts with the setting of SIMATIC Manager and *ibaPDA* when both programs run on the same computer, a new access point should be defined.

There is the <Configure PG/PC interface> button in the dialog window of the PC/CP module. It can be used to open the dialog for configuring the PG/PC interface.

The setting for the SIMATIC Manager will also be changed.

![Fig. 22: Open PG/PC interface](image)

**Procedure**

1. Open the dialog box with the <Configure PG/PC interface> button.
2. Select the row <Add/Delete> under "Access Point of the Application".

3. Define a new access point; enter a name, e.g. PDA and optionally a description for a better understanding, click on <Add> and <Close>.
4. Add an interface to the access point, e.g. "CP5622.MPI.1" and exit with <OK>.

The newly defined access (e.g. PDA --> CP5622.MPI.1) is displayed subsequently in the connection dialog of ibaPDA under "Access points for applications".
Fig. 23: Set access point
5.2 S7 routing

S7 routing is defined as the possibility to use S7 controls as router to access secondary target systems, i.e. controls or drives, which are in different subnets. This also includes changing the bus system (Ethernet / PROFINET / MPI).

5.2.1 Routing from Ethernet to Ethernet

Please do not mix up the “S7 Routing” function with “IP Routing”.

The following constellation will make this clear:

![Fig. 24: S7 Routing, example system topology](image)

We want to access the CPU412 controller from the engineering PC (also with ibaPDA). The computer and the controller are not directly connected via a common network/bus. We want to run the connection over the CPU314C controller. “Passing” the communication in this controller is called “S7 Routing”.

In our example, engineering PC and CPU314C are also located in two different (logic) subnets. You need an (IP-) Router for establishing a communication connection. This is completely independent of the “S7 Routing” function and should not be confounded with it.

5.2.1.1 Configuration of STEP 7/ NetPro

The following configuration steps are required to be able to access the secondary CPU412 control with the SIMATIC STEP 7 programming software. These are not required for using ibaPDA.

Inserting a PG/PC station:
Assigning an interface (network interface card):

Fig. 25: NetPro configuration

Fig. 26: PG/PC interface assigned
Result:

![Image of interface assignment](image)

Fig. 27: Interface assigned

The connection line of PG/PC to the network should be highlighted yellow now.

The following figure shows the communication channel using arrows (these are not shown in SIMATIC NetPro).

![Image of communication channel](image)

Fig. 28: Communication channel

Finally, load all hardware configurations and connection data from NetPro.
5.2.1.2 ibaPDA configuration

The following entries have to be made:

![Fig. 29: Enable S7 routing](image)

**Activate S7 routing**
Enable to use S7 routing

**Address**
Address of the target control (here CPU412)

**Address of device acting as gateway**
Enter address of the gateway (here CPU314C)

**S7 subnet ID of target net**
Enter subnet ID from STEP 7 NetPro

You can identify the S7 subnet ID in NetPro. For doing so, right-click on the secondary bus system and open the “Properties”.

![Fig. 30: Determine S7 subnet ID](image)
5.2.2 Routing from Ethernet to PROFIBUS

We want to implement the following way of access:

![Fig. 32: S7 Routing, example system topology Ethernet PROFIBUS](image)

We want to access the CPU319 controller from the engineering PC (also with *ibaPDA*). The computer and the controller are not directly connected via a common network/bus. We want to run the connection over the CPU412 controller. “Passing” the communication in this controller is called “S7 Routing”. 
5.2.2.1 Configuration STEP 7/ NetPro

The following configuration steps are exclusively required for accessing the subordinate controller CPU319 via the SIMATIC STEP 7 programming software. For using ibaPDA, these configuration steps are not required. Adding a PG/PC station:

Assigning an interface (network card):

Fig. 33: Configuration NetPro

Fig. 34: Assign PG/PC interface
Result:

![Interface Assigned](image.png)

Fig. 35: Interface has been assigned

Now, the connection line from PG/PC to the network has to be marked in yellow. In the following figure, the communication path is shown using arrows (these are not displayed in SIMATIC NetPro).

![Communication Path](image2.png)

Fig. 36: Communication path

Finally, all HW configurations and connection data are loaded from NetPro.
5.2.2.2 ibaPDA configuration

The following entries have to be made:

![ibapda manager interface](image1)

**Activate S7 routing**
Enable to use S7 routing

**Address**
Address of the target control (here CPU319)

**Address of device acting as gateway**
Enter address of the gateway (here CPU412)

**S7 subnet ID of target net**
Enter subnet ID from STEP 7 NetPro

You can identify the S7 subnet ID in NetPro. For doing so, right-click on the secondary bus system and open the “Properties”.

![NetPro configuration](image2)
Fig. 39: S7 subnet ID

Reference

For more information about the S7-Routing, please see:
Which modules support the "S7 Routing" function in S7 subnets?

Which requirements must be fulfilled and what do I have to observe if I want to execute routing?
https://support.industry.siemens.com/cs/ww/de/view/2383206

How do you enable cross-project S7 Routing in the TIA Portal and in STEP 7 V5.x?
6 Support and contact

Support

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Note

If you require support, indicate the serial number (iba-S/N) of the product or the license number.

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