# ibaPADU-8-M

Parallel A/D Converter Unit for Fast Measurement



# Manual

Issue 1.9

**Measurement and Automation Systems** 



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The content of this publication has been checked for compliance with the described hardware and software. Nevertheless, deviations cannot be excluded completely so that the full compliance is not guaranteed. However, the information in this publication is updated regularly. Required corrections are contained in the following regulations or can be downloaded on the Internet.

The current version is available for download on our web site http://www.iba-ag.com.

#### **Protection note**

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#### Certification

The device is certified according to the European standards and directives. This device corresponds to the general safety and health requirements. Further international customary standards and directives have been observed.



Issue	Date	Revision	Chapter	Author	Version HW / FW
V 1.9	09/26/2013	Note on ring topology corrected	8		

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## 1 About this manual

This manual describes the construction, the use and the operation of the device ibaPADU-8-M.

## 1.1 Target group

This manual addresses in particular the qualified professionals who are familiar with handling electrical and electronic modules as well as communication and measurement technology. A person is regarded to as professional if he/she is capable of assessing safety and recognizing possible consequences and risks on the basis of his/her specialist training, knowledge and experience and knowledge of the standard regulations.

## 1.2 Notations

The following designations are used in this manual:

Action	Notations
Menu command	Menu "Logic diagram"
Call of menu command	"Step 1 – Step 2 – Step 3 – Step x"
	Example:
	Select menu "Logic diagram – Add – New logic diagram"
Keys	<key name=""></key>
	Example: <alt>; <f1></f1></alt>
Press keys simultaneously	<key name=""> + <key name=""></key></key>
	Example:
	<alt> + <ctrl></ctrl></alt>
Buttons	<button name=""></button>
	Example:
	<ok>; <cancel></cancel></ok>
File names, Paths	"File name", "Path"
	Example:
	"Test.doc"

## 1.3 Used symbols

If safety instructions or other notes are used in this manual, they mean:

## A DANGER

The non-observance of this safety information may result in an imminent risk of death or severe injury:

- By an electric shock!
- Due to the improper handling of software products which are coupled to input and output procedures with control function!

# **A** WARNING

The non-observance of this safety information may result in a potential risk of death or severe injury!

# 

The non-observance of this safety information may result in a potential risk of injury or material damage!



#### Note

A note specifies special requirements or actions to be observed.



#### Important note

Note if some special features must be observed, for example exceptions from the rule.



#### Тір

Tip or example as a helpful note or insider tip to make the work a little bit easier.



#### Other documentation

Reference to additional documentation or further reading.



## 2 Introduction

The ibaPADU-8-M (parallel analog & digital unit 8 multiplexed) serves as a data acquisition device for applications requiring sample rates up to 25 kHz per channel. This device is suitable for vibration measurement applications, such as ...

- □ drive controller optimization
- D power line monitoring (with signal conditioning device)
- machine vibration monitoring
- □ rolling mill chatter monitoring
- various dynamic process monitoring requiring fast signal processing

Since the majority of applications require measurements from ibaPADU-8-M devices on a scheduled, periodic basis, devices are multiplexed. Each of up to 4 fiber-optic links (on an ibaFOB-4i -card) may interface with individually addressed ibaPADU-8-M units. Depending on the processing power of the PC, either 8, 16, 24 or 32 analog and binary channels may be sampled simultaneously.

Per fiber-optic link, a maximum of 96 devices can be addressed via an ibaFOB-4i + 40 combination or an ibaFOB-io card interface. This provides a maximum of 4x96x8 = 3072 analog and digital measurement channels.

Another possible application is the simultaneous monitoring of up to 128 analog and 128 binary channels with up to 25,000 samples / s. This operational mode is supported by PCI cards in combination with the iba Online Data Acquisition software ibaScope only! The master ibaFOB in that case controls the ADC converter triggering with an accuracy of max. 100 ns (plus fiber optic cable length = approx. 4 ns /m) difference without any jittering. This allows a variety of new applications to be performed in a wide area with a big amount of simultaneous signals.

In order to provide a rich dynamic range each analog channel comprises a 14-bit ADC.

## 3 Scope of delivery

After unpacking check the completeness and intactness of the delivery.

The scope of delivery includes:

- □ ibaPADU-8-M Device with Phoenix terminal blocks
- □ ibaPADU-8-M Documentation
- □ 1 Phoenix terminal block for the analog channels
- □ 1 Phoenix terminal block for the binary channels

## 4 Safety instructions

## 4.1 Designated use

The device is electrical equipment. It may be used only in the following applications:

- Automation of industrial systems
- □ Measurement data logging and analysis
- □ Applications of ibaSoftware products (ibaPDA, ibaLogic etc.)

The device may not be operated in mains supply circuits!

# 4.2 Special advices



#### Important note

Do not open the device!

There are no serviceable parts inside the device.

Opening the device will void the warranty.



#### Note

Cleaning

To clean the device, use a dry or slightly moistened cloth. A note specifies special requirements or actions to be observed.



## 5 System requirements

## 5.1 Hardware

- Compatible PC with
  - 500 MHz Dual Pentium III CPU or higher
  - Minimum one free slot for an ibaFOB card
  - 128 MB RAM
  - at least 19 GB hard disk storage capacity
- □ Interface hardware (one of the following fiber optic boards):
  - ibaFOB-io-S or
  - ibaFOB-4i-S + ibaFOB-4o
  - ibaFOB-io-D or ibaFOB-io-Dexp
  - ibaFOB-2io-D or ibaFOB-2io-Dexp
  - ibaFOB-4i-D or ibaFOB-4i-Dexp and ibaFOB-4o.
  - ibaFOB-io-ExpressCard (for notebook)

## 5.2 Software

- Online measurement/monitoring software
  - ibaScope V 3.0.01 or higher
  - ibaLogic (SoftPLC) Version 3.60 or higher
  - ibaPDA-V6 Version 6.15.0 or higher
  - ibaChatter (available from iba America, LLC, www.iba-ag.com)
- Analysis software
  - ibaAnalyzer Version 3.0 and higher

## 6 Mounting and dismounting

## 6.1 Mounting

- 1. Locate the DIN rail mounting clip on the rear side of the device. Place the device on the DIN rail so that the top part the mounting clip engages the top part of the rail appropriately.
- **2.** Slowly push down and in so that the bottom part of the mounting clips snaps onto the bottom part of the rail and firmly fixes the device to the DIN rail.
- Once fixed, connect the 24 V DC power supply to the termination shown on the device. Ensure that the polarity is correct prior to applying power. Finally, connect fiber-optic cable to the TX/RX ports as shown on the device so that the fiber-optic ring is completed.

## 6.2 Dismounting

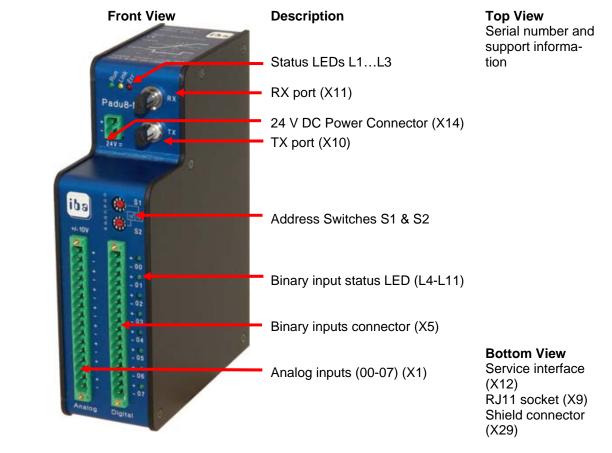
- 1. Disconnect all external connections from the device.
- 2. Grasp the device with one hand firmly on the top side. With your free hand, grasp the bottom of the device so that your index and middle fingers rest on the grounding screw.
- **3.** Lightly push down with the hand on the top side of the device and simultaneously pull forward with your other hand. With this action, the device should free itself from the DIN rail.

## 7 Device description

## 7.1 **Properties**

- 24 V DC unregulated external power supply required (18...32 V input voltage possible)
- DIN rail mountable, EMI protected, robust metal housing
- □ 3 LED device status indicators (Run, Link, Error)
- □ TX/RX fiber-optic ports for transmission of measured data and reception of configuration requests as well as multiplexing of up to 96 devices
- Programmable sampling rate (period) between 40 µs (25 kHz) and 2 ms (500 Hz) in steps of 50 nanoseconds
- □ 8 analog inputs with +/- 10 V, 14-bit ADC, galvanic isolation
- □ 8 binary inputs with galvanic isolation and 8 status outputs via LED
- □ Maximum device communication speed of 200 k samples per second
- RJ11 socket (ibaCom-PCMCIA interface card is not yet supported)
- Service interface
- □ Shield terminal for proper grounding of the device to eliminate ground loops

iba



## 7.2 Device view, interfaces and operating elements

## 7.2.1 Power Supply Connection X14

Phoenix 2-pin terminal is used to connect the power supply. An unstabilized DC voltage between 18 V and 32 V can be applied.

## 7.2.2 Fiber-optic Ports RX (X11) and TX (X10)

Two fiber-optic ports, labeled RX and TX, must be interconnected in a ring structure with other ibaPADU-8-M devices and the ibaFOB-card links. Connect the TX port of the ibaFOB-card to the RX port of the first ibaPADU-8-M device in the ring. Then, connect the TX port of this ibaPADU-8-M device to the RX port of the next ibaPADU-8-M device in the ring. Continue until all of up to 96 ibaPADU-8-M devices are interconnected. Finally, connect the TX port of the final ibaPADU-8-M device to the corresponding RX port of the ibaFOB-card.

## 7.2.3 Setting the Device Address with S1 and S2 Decade Switches

Using a precision screwdriver or other suitable instrument, turn the S1 decade switch to the ones digit of the desired device address and then turn the S2 decade switch to the corresponding tens digit of the desired device address. This defines the address of the device within the ibaFOB-card link. (e.g. address = 45; set S1 = 4, S2=5)

## 7.2.4 Terminal Blocks Pin Connections X14, X1, X5

Note: the counting order is from the top to the bottom.

#### **Power Supply Connections X14**

Pin	Connection
1	+24 V
2	0 V

## Analog X1 and Binary Pin Connections X5

Pin	Analog	Digital
	Connection	Connection
	X1	X5
1	+ channel 0	BE00 +
2	- channel 0	BE00 -
3	+ channel 1	BE01 +
4	- channel 1	BE01 -
5	+ channel 2	BE02 +
6	- channel 2	BE02 -
7	+ channel 3	BE03 +
8	- channel 3	BE03 -
9	+ channel 4	BE04 +
10	- channel 4	BE04 -
11	+ channel 5	BE05 +
12	- channel 5	BE05 -
13	+ channel 6	BE06 +
14	- channel 6	BE06 -
15	+ channel 7	BE07 +
16	- channel 7	BE07 -

## 7.2.5 Run, Link and Error LED Indicators L1...L3

LED	Status	Indication
Run	Blinking	power is on and device is healthy
(green)	Off	no power
Link (yellow)	Off	No incoming data stream (PC is inactive or the previous device in the chain is defective)
	On	data is being received at RX (not active in multiplex mode)
	Blinking	bidirectional connection from the device to FOB-io (active in multiplex mode)
Error	On	device error
(red)	Off	device healthy, automatically resets when error condition ends

ibs

#### 7.2.6 Binary LED Indicators L4...L11

LED	Status	Description
Ln :	On	Input is true (log "1")
(green)	Off	Input is false (log "0")

n = 4..11 (4 corresponds to binary input 00; 11 to binary input 07)

## 7.2.7 Service Interface (X12)

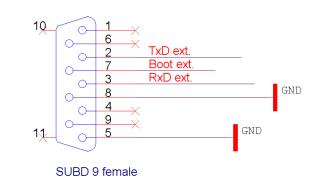
#### Note

Firmware may only be updated by iba!

A 9-pin SUB-D port, found on the underside of the device, may be used to load new firmware for the device. New firmware is loaded via a V.24 interface. Please contact iba regarding loading new firmware.

# 

Under normal service conditions, the V.24 cable must not be connected.



Service Interface Pinout Diagram

#### 7.2.8 Shield Connector for Physical Earth (X29)

Proper connection of cable shielding to the device should be ensured. The shield connector found on the underside of the device should be connected with any total shield that serves for all sensor cables.



#### Note

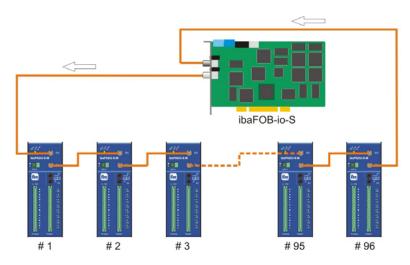
Always ground the DIN rail on which the device is installed.



## 8 System integration

As far as no special relation to a PC board is necessary the ibaFOB-4i / -4o and/or iba-FOB-io are referred to as ibaFOB card. It is assumed that the card(s) run in iba FOB-M mode (controlled by software application)

ibaPADU-8-M devices are interconnected in a ring structure with the ibaFOB serving as a central controller for all connected devices. An ibaFOB card can control one (ibaFOB-io) or 4 fiber-optic links (ibaFOB-4i / -4o). Each link on the ibaFOB card has a TX/RX port for transmission of control signals and reception of data from connected ibaPADU-8-M devices. All devices connected in each fiber-optic link must have unique addresses.



The TX port on an individual ibaFOB interface must be connected to the RX port on the first ibaPADU-8-M in the fiber-optic ring. Installed devices may be interconnected in any order (consecutive addresses are not required) provided that all devices have unique address settings. The TX port on the last device in the chain must be connected to the RX port on the respective ibaFOB interface card.

Ring topology

Device addresses are set using the address switch settings on the front panel of the device. See chapter 7.2 "Device view, interfaces and operating elements" for further details.

Each device in a chain must have its unique address (0...95).

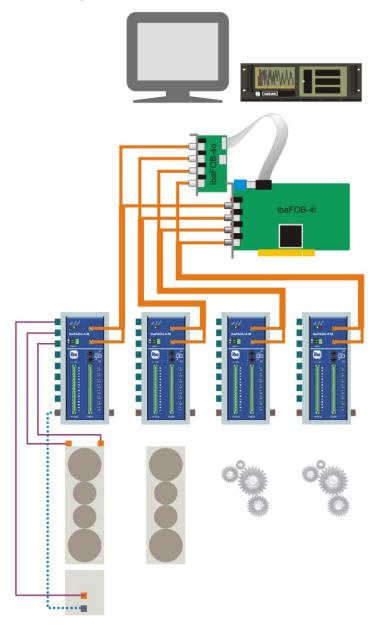


## Important note

This ring topology is only supported by ibaLogic-V3, since numbering of the devices can be done automatically in ibaLogic-V3.

## 8.1 Process Monitoring Topology Example

Figure 2 depicts a possible topology for process monitoring of mill chatter. In this configuration, up to 4 ibaPADU-8-M can be simultaneously sampled at up to 25 kHz. Each ibaFOB link can support a single ibaPADU-8-M. Maximum 32 (analog and binary) channels can be sampled continuously using this topology. For continuous process monitoring, multiplex operation of the device network is not required.



If an ibaPADU-8-M is connected with a fiber optic link of an iba-FOB card, no other ibaPADU type can be connected to the same link. But it is allowed to use other devices on the other links since the fiber optic links on one card can work in different modes.

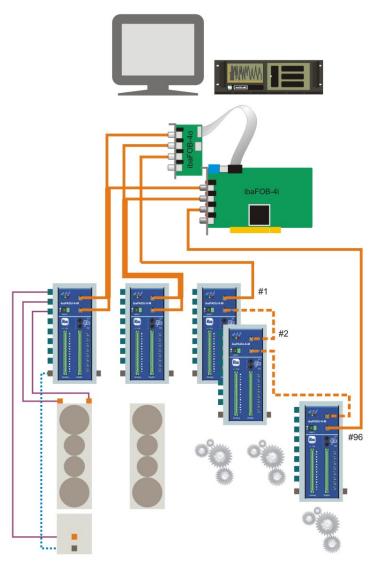
It is possible to couple other process signals using other input devices available from iba, in which case the corresponding interface must be available.

For example, ibaPADU-8 devices can be used to monitor the process state and indicate that highspeed, ibaPADU-8-M monitoring is required.

Star Topology

# 8.2 Online Machine Condition Monitoring Topology

System topology 3 depicts a possible topology for online machine condition monitoring. In this configuration, up to 4x96 ibaPADU-8-M can be sampled in a multiplex fashion to provide up to 3136 online channels per monitoring station. Each ibaFOB link can support up to 96 ibaPADU-8-M, measuring one at a time.



Even in the branch with multiplexed ibaPADU-8-M devices only one device can be used at a time.

The selection of the devices which signals shall be captured can be automatically done in iba-Logic or manually in ibaScope or ibaPDA.

If an ibaPADU-8-M is connected with a fiber optic link of an iba-FOB card, no other ibaPADU type can be connected to the same link. But it is allowed to use other devices on the other links since the fiber optic links on one card can work in different modes.

For example, ibaPADU-8 devices can be used to monitor additional process variables.

System Topology 3



#### Note

The use of the ibaBM-FOX-i-30 splitter in conjunction with ibaPADU-8-M is not supported.

Due to the bidirectional data transfer between ibaPADU-8-M and ibaFOB-card it is not possible to split the signals.

If a multiplication of signals is required, please contact iba.

## 9 Settings of the Device

Each ibaPADU-8-M is programmable. A single, common sampling rate for all channels may be set.

## 9.1 Sampling Rate

The sampling rate can be programmed via the ibaFOB interface in steps of 50 nanoseconds from 40  $\mu$ s (25 kHz) to 2 ms (500 Hz). The chosen sample rate is then common for all channels, analog and digital. Each channel has an individual ADC circuit to ensure very accurate phase matching between channels.

## 9.2 Input Gain

#### Note

No input gain may be changed with program setting. The gain factor is fixed to 1. The response on a parameter request is 0 = 0 dB!



9.3

## Low Pass Filter

## Note

The ibaPADU-8-M only has a fixed input low pass filter for each channel. No programmable setting are to be made for this. The response on a parameter request is  $f_{tp} = 0$  Hz (no filter).

## 9.4 Input Impedance

The input impedance changes with frequency! Standard values for 6 dB low pass  $Ri_{ON} = 100 \text{ kOhm } @ 100 \text{ Hz}$ ; 10 kOhm @ 5 kHz  $Ri_{OFF} = 50 \text{ kOhm}$ 



## Note

At corner frequencies < 1000 Hz, reflected frequencies above 50x the corner frequency are possible.

Example 1:  $f_c = 100 \text{ Hz}$ 

reflected frequency band starts at 50 x 100 Hz = 5000 Hz. A signal frequency of 5100 Hz would be noticeable at 100 Hz.

Example 2:  $f_c = 1000 \text{ Hz}$ 

reflected frequency band starts at 50 x 1000 Hz = 50000 Hz. A signal frequency of 51000 Hz would be dampened 6dB by the static low-pass filter. This signal would be noticeable for signal strengths above 20 dB.

If a device for low-frequency applications should be required, iba can supply a variant of this device for sampling at 1 kHz or less, with a static low-pass filter. Please contact iba for further details.



## 10 Data Selection for ibaPADU-8-M

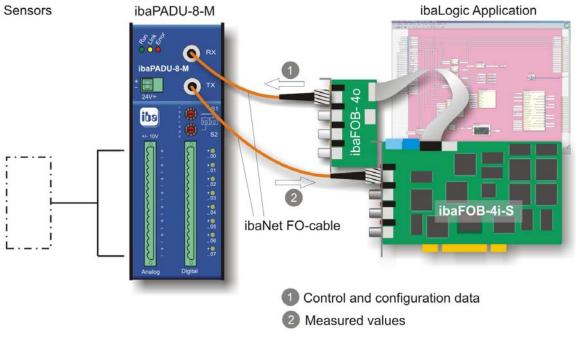
ibaPADU-8-M is actually supported by ibaLogic-V3, ibaScope and ibaPDA-V6 software. The following chapters describe example configurations in ibaLogic and ibaPDA. The settings in ibaScope correspond to the settings in ibaLogic, although the dialogs are slightly different. For setup of the device with ibaScope please refer to the ibaScope manual.

## 10.1 Working with ibaLogic-V3

With ibaLogic you may analyse 25 kHz signals. By using additional (slow) process variables you may define monitoring ranges. In order to conceive and analyze the behaviour of dynamic processes which are much faster (40  $\mu$ s) than the usual time base of ibaLogic (1 ms) the data type ARRAY is used by ibaLogic.

In the following you will find a short description of installation and application of the device.

## **10.1.1 Typical Configuration**



Configuration with Sensors

#### 10.1.2 Hardware Settings

The connection between ibaPADU-8-M and the software application on the PC is the ibaFOB-io (-S) PCI-board or the combination of ibaFOB-4i + ibaFOB-4o.

Please note to connect the fiber optic links to the corresponding ports on the ibaFOB-4i and ibaFOB-4o card (same order top-down), e.g. as shown in the figure above.

#### Modes of Operation FOB-F and FOB-M

In contrary to previous interface cards, the modes of operation are set by software means. In ibaLogic there are corresponding dialogs.

Basically, there are two operational modes: FOB-F and FOB-M.

FOB-F is the mode of operation for usual data acquisition with the major part of iba devices such as ibaPADU-8, -16, -32, ibaLink-SM-64-io, ibaLink-SM-128V-i-2o, ibaNet750-BM etc. The fastest sample rate is 1 kHz (1 ms). You may use ibaPDA, ibaLogic or ibaScope as software application. When using ibaLogic, only an asynchronous mode is possible, i.e. ibaLogic can not be synchronized by ibaPADU-8-M.

The FOB-M mode is used for fast data acquisition with sample rates of up to 25 kHz (40  $\mu$ s). Running in FOB-M mode, the ibaFOB-card can only work with the devices ibaPADU-16-M, ibaPADU-8-M M or –ICP. Only ibaLogic or ibaScope can be used for software application. The operation in a synchronous mode, i.e. with synchronizing multiple systems, is possible with ibaScope only.

#### Menu "File - System Setup - FOB-IO / FOB-M"

Systemeinstellunge	en			? ×
L2B 5136 Allgemein	Reflective Memory FOB-IO / FOB-M	Sonstige	Parallel FOB-SD-PCI	PCMCIAF
	er FOB-PCI Boards	Interrupt-		utzt von Logic
FOB-4i-PCI in Slo	t 11 auf Bus 2	Master mode / in	ternal	
	Konfigu	ration FOB/IO	Konfiguration FOB.	
	Ko	nfiguration speichern	Schließen	AutoConfig

The checkbox "Used by ibaLogic" must be checked for ibaFOB-card which is connected to the ibaPADU-8-M.



Then click on button <Configuration FOB I/O> to open the setup dialog for the ibaFOB-card.

FOB-F PCI Einstellungen				
FOB-4is PCI/0	Empfänger-Format	Board 0 Sender-Format	Modus	Time Trigger Mask
FOB-IO PCI/2	Link 0 Fob-M Mode 💌	Fob-M Mode 💌	Synchron 1ms 💌	🗌 🗖 Link 0
Poblic Polis	Link 1 Automatisch	Integer 💌	Synchron 1ms	Module 0,1
	Link 2 Automatisch	Integer 💌	Synchron 1ms	Module 2,3
	Link 3 Automatisch	programmi	Synchron 1ms	n 🗖

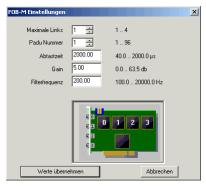
Select the corresponding ibaFOB-card in the tree on the left side. On the right side you see the settings of the selected card. Choose the line of the link which is connected to the ibaPADU-8-M and select **FOB-M Mode** in the fields for both "Receiver Format" and "Sender Format" from the pick-list. Then click on the <Apply> button.



## Тір

You will get into the same dialog via menu "File - PCI-Configuration - FOB-IO-PCI Link Settings". Instead of the <Apply> button you will find the button <Save configuration> which in fact has the same function.

There is a second button <Configuration FOB/M> in the dialog "System Settings – FOB-IO / FOB-M" which opens the dialog for the preset of several parameters for FOB-M mode operation.



You may provide presets for the listed parameters but usually the parameters are provided during operation by the software application, e.g. ibaLogic. The parameter setting from the application overwrites the presets of this dialog.

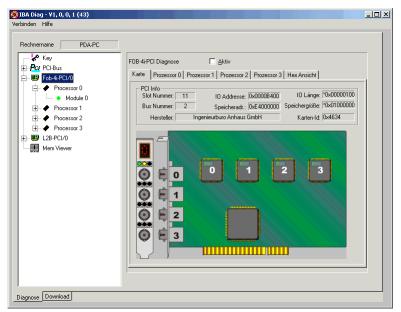


## Тір

You will get into the same dialog via menu "File - PCI-Configuration - FOB-M-PCI Link Settings". Instead of the <Apply> button you will find the button <Save configuration> which in fact has the same function.

## 10.1.3 Checking the Communication with the Help of ibaDiag

Start the diagnostics program over menu "Hardware - ibaDiag".



Select the ibaFOB-card which is connected to the ibaPADU-8-M in the tree on the left side.

On the right side you see a simplified representation of the card with the 7-segmentdisplay for the card address of this type and the LEDs showing the status of every link. The physical connection is ok if the green LED is flashing and the yellow LED is on. Telegrams are received by ibaPADU-8-M and the communication in output direction, from ibaFOB-40 to the ibaPADU-8-M is working too.

On the next lower level, branch "Processor" you will find much information about the ibaPADU-8-M, or ibaPADU-8-M respectively, which is partly only relevant for service purposes.

 Communication OK
 Uberblick         Hex Ansicht           Analogweite
Tg count         51990         Connuctive         11           Buf stat         0         Link broken         0         PADU         PDP [2.4]           Microstep         8         Last errimage         0         [15.01.03.13.49:23]           Error step         3         CMD Status         0xFF         PDPB4.HEX           Ring Index         31027         CMD Step         15         18.06.02.15:55

The message display on top should show "Communication OK" on green ground.

The graphical representation of the ibaPADU-8-M device is not animated.

The large table on the left side and the fields on the right side of the Padu picture show the settings of the PADU setup. If the ibaFOB card is set to active mode by means of ibaDiag, which is only possible when ibaLogic is not running at this time, you may call the PADU setup dialog window by clicking on the button <Setup Padu M>.



#### Other documentation

For a more detailed description of the diagnostic functions and parameters please refer to the ibaDiag manual which can be downloaded from our website.

Finally, there is another level in the tree with more information, the module level.

😵 IBA Diag - ¥1, 0, 0, 1 (43) Verbinden Hilfe	-	
Pechnemame     PDA-PC	Analogwete         Kana       Wet         0       -12         1       -4         2       -12         3       -12         4       -24         5       -24         6       -16         7       0	
Diagnose Download		

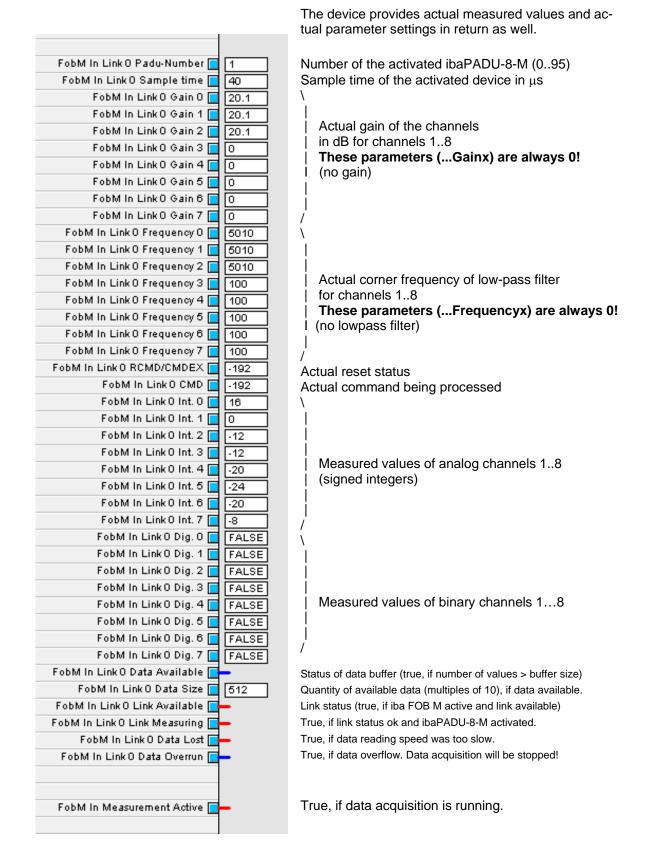
In this view you may already see measured values running. By the way, this is working independently from a software application such as ibaLogic or ibaScope.

Close the ibaDiag window in order to return to the next steps of the setup.

## 10.1.4 Input Resources iba FOB-M/IN

The following table shows the input resources of the first link on the first ibaFOB-card. Up to four ibaFOB-4i cards with four links each are possible.

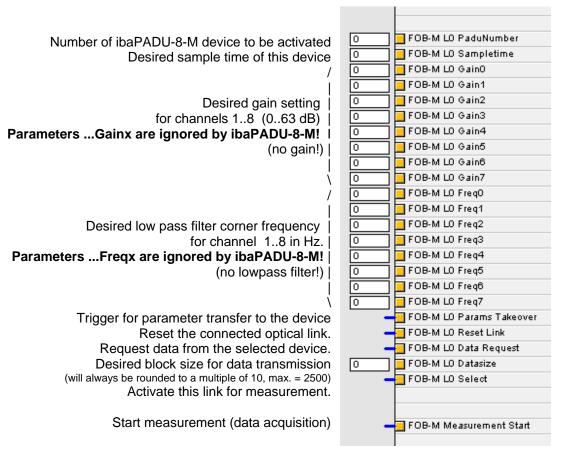
For further information please refer to the ibaLogic manual.



## 10.1.5 Output Resources for ibaFOB-M (FOB-M/Out)

The board ibaFOB-io-S provides one bidirectional fiber optical link, the ibaFOB-4i-S together with ibaFOB-4o four links, respectively. Up to four ibaFOB-4i-S / 4o boards are supported by ibaLogic (= max. 16 optical links with up to 96 ibaPADU-8-M devices each).

On each link only one ibaPADU-8-M can be activated and parameterized at a time. In order to change parameters or to activate another device on the link respectively, the current measurement must be stopped. After, the new parameters can be transferred to the device. Please note, that the device will need a few seconds to adapt to the new parameters. After parameterization the device sends a continuous data stream to ibaLogic. Please note further that the change of parameters may affect the processing of other in- and output resources due to a halt of the drivers (lack of some cycles). Thus, ibaLogic is to be used preferably in continuous operation with few ibaPADU-8-M devices which are constantly used (e.g. applications for test stands, turbines, compressors).



## 10.1.6 Control of ibaPADU-8-M in ibaLogic application program

In order to work with the ibaPADU-8-M, the device must be supplied with some control data from the application software. With ibaScope a part of the date is supplied automatically.

When using the device with ibaLogic the required parameters must be evaluated in the application and transferred to the device over the FOB-M output resources.

For the supply of the parameters iba developed a sample function block FOBM\_Control which is available from iba on request.

The use of this function block is described by means of a sample application (layout).

FOBM Control 1	
FOBM_Control	
Run FOBM_ParaTakeover	FOB-M L0 Params Takeover
Apply Reset_Link	FOB-M L0 Reset Link
F_Reset FOBM_Select	FOB-M L0 Select
Data_Available FOBM_MeasurementStart	FOB-M Measurement Start
512 Data_Size FOBM_DataRequest	FOB-M L0 Data Request
1 Set_PaduNumber FOBM_DataSize 512 512	FOB-M L0 Datasize
0 Check_PaduNumber FOBM_PaduNum 1 1	FOB-M L0 PaduNumber
200 SampleTime FOBM_SampleTime 200 200	FOB-M L0 Sampletime

The inputs Run, Apply and F\_Reset are set by the application and control the processing, the takeover of new parameters and the resetting.

The application also evaluates the values for Data\_Size, Set\_PaduNumber, Check\_PaduNumber and SampleTime.

The input Data\_Available is directly linked to the input resources (FOBM In Link 0 Data Available).



## 10.1.7 Data Buffer Size

In order to grant the proper operation with continuous data streams, there are several buffers of fixed size. (This is not important in case of single measurements)

iba-M buffer size:	1.024 values per measuring channel.
Driver buffer size:	25.000 values per measuring channel.
ibaLogic buffer size:	50.000 values per measuring channel.

Theoretical approach to the relation between continuous data streaming and ibaLogic task cycle.

ibaPADU-8-M-san	nple time	e.g.	40 µs
Quantity of data to	be read:	e.g.	2050 values
Data-reading inter	val (in ibaLogic)	e.g.	25 ms
1 / 25 ms x 2050	= 82.000 values/sec/	channe	el:Data read rate (DRR)
1 / 40 µs	= 25.000 values/sec/	channe	el Data generation rate (DGR)



## Note

The data read rate must be at least three times the data generation rate!

This is required in order to avoid data loss during online operation in case of temporary inhibited ibaLogic cycles.

## 10.2 Configuring with ibaPDA



#### Other documentation

For the general use of ibaPDA, see the manual "ibaPDA-V6".

After installing ibaPDA and starting the ibaPDA client, select "Configure – I/O Manager..." in the main menu.

#### 10.2.1 Configuring ibaPADU-8-M

**1.** If several iba PCI cards are used in ibaPDA, set the board connected to ibaPADU-8-M to the interrupt mode "Master internal" and set the option "In use".

👪 iba I/O Manager	
📔 💕 🛃 🏹 🂽 Hardware Groups	Technostring Alarms 📳 🖺
	ibaFOB-4io-D
i∎ link0 k∛ ∎ link1	🚯 Configuration 🐲 Info 🧼 Memory view
🗊 📭 Link 2	Interface settings
	Interrupt mode : Master mode internal 💌 🗹 In use

- 2. Create the device module by one of the following actions:
- □ Press the icon "New configuration" □.

When the device is connected correctly, the "autodetect" feature will find the iba-PADU-8-M and place module "Padu 8-M" on the connected FOB link. Alternatively right-click the link of the FOB-D or FOB-S card to which the ibaPADU-8-M is connected and select "Autodetect"

	FOB-4io-D		
	Link	Add module	
	Link 🕎	Autodetect	

When the device is connected correctly to this link, the "autodetect" feature will find it and place a module "Padu 8-M" on this link.



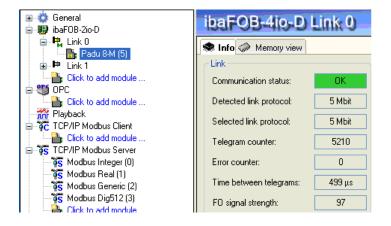
Right-click the link of the FOB-D or FOB-S card to which the ibaPADU-8-M is connected and select "Add module" - "Padu 8-M" from the submenu

E to General ■ 199 ibaF0B-2io-D ■ 19 10		ibaFOB-2io-D Li
	<b>.</b>	DDCSM
Cli 💟 Autodetect	<u>.</u>	Dig40
Click to add module		DPM64
	2	Fob Fast module
Click to add module	B:	Generic 32Mbit flex module
	<u>-</u>	ibaBM-CAN
S Modbus Integer (0)	<b>N</b> :	ibaBM-COL-8i-o
Modbus Real (1)		ibaBM-DDCS
Modbus Dig512 (3)		ibaBM-DPM-S
Click to add module		ibaBM-DPM-S-64
$f_{\mathcal{F}}$ Virtual (4)	#	ibaBM-eCAT
Click to add module		ibaBM-SiLink
🔢 Unmapped	•••	ibaNet750
	•	ibaNet750-BM-D
	<u>.</u>	ibaPaco4
		ibaPADU-S-CM
		ibaPADU-S-IT-16
	<u></u>	LOS
	16	Padu 16
		Padu 16-M
	<u>.</u>	Padu 32
	8	Padu 8
	8	Padu 8-I
		Padu 8-ICP
	D:	Padu 8-M
	<u>st</u>	Simolink K

or click to the blue text link "Click to add module..." and select the Padu 8-M interface from the displayed list.

#### **Result:**

When the device is connected correctly with two bidirectional fibre optic links, the module is defined on the connected link. You see the communication status OK in the Info tab of the connected links.



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- 3. Define the general properties
- □ Select the General tab.

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ė

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‡‡ General ∰ ibaFOB-2io-D	P	adu 8-MI (5)	
ia⊫ Link 0		General へ Analog ∬ Dig Basic	jital
Click to add module Click to add module Click to add module Playback		Locked Enabled Name Module No.	False True Padu 8-M 5
TCP/IP Modbus Server S TCP/IP Modbus Server S Modbus Integer (0)		Timebase FOB-M Link timebase Device address	0,1 ms 100 μs 1

Whenever you click to a property field, you will see its description in the comment area at the bottom of the tab.

Define the properties:

#### **Basic:**

- Locked: If true, the module can only be changed by authorized users.
- Enabled: If false, this module is excluded from acquisition.
- Name: Enter a comprehensive name for the module.
- Module No.: Enter a module number. ibaPDA gives numbers automatically in a chronological order. However, you may prefer a different order later in the data file for analysis. The module number determines the order in the signal tree in ibaAnalyzer.
- Timebase: An integer multiple of the FOB-M Link timebase, see below.

#### FOB-M:

- Link timebase: Set the time to a value between 40 μs and 2000 μs.
  - Note: The Link timebase is valid for all other links that work in M mode.

The module timebase (see above) must be equal or an integer multiple of this link timebase.

Also, the general acquisition timebase of ibaPDA (configured in the "General" branch of the I/O manager tree) must be an integer multiple of the M mode timebase.



#### Important information

Note that the difference between FOB-M link time base and general ibaPDA acquisition time base must not be too high to avoid exceeding the buffer limits. iba AG recommends a multiple between 25 and 100.

- Device address: address 0..95, according to the rotary switch settings S1 and S2
- 4. Define the signal parameters.
- □ After selecting the "Analog" tab, you can enter signal names and units, and you see submodule specific scaling factors and actual values.



🌼 General 😰 ibaFOB-2io-D	Padu 8-M (5)					
🖃 🖳 Link 0	📑 General 🔨 Analog 👖 Digital					
∎ I¤ Link 1	Name	Unit	Min	Max	Active	Actual
Click to add module	0		-10		<b>~</b>	
👏 OPC	1		-10	10	<b>V</b>	
Click to add module	2		-10	10		
Relayback	3		-10			
Click to add module	4		-10	10		
S TCP/IP Modbus Server	5		-10	10		
- 35 Modbus Real (1)	6		-10	10		
Modbus Generic (2)	7		-10	10		

□ You can change the parameters manually. It is possible to define signal comments by clicking the button at the end of the name field.

	; General 🔨	/ Analog 👖 D	igital			
	Name			Unit	Min	Max
0	Analog 1					
1	Comme	onts				
2	Comme					
3		Comment 1:				
4		Comment 2:				
5						
6					OK	Cancel

You can also display other signal properties in the grid with a right mouse click on the headline of the grid.

	🔓 General 🔨 🖊	\nalc	g 🗍 Digital		
	Name		Columns 🕨		Name
0	Analog 1 Analog 2		Show scaled values		Comment 1
2	Analog 3	<b>#</b>	Replace		Comment 2
3	Analog 4	-			Visual min
4	Analog 5				Visual max
5	Analog 6			~	Unit
6	Analog 7			~	Min
7	Analog 8			~	Max
				~	Active
				~	Actual
					Reset

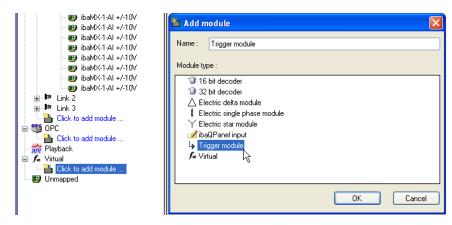
- □ In the same way, you can parameterize the digital signals.
- **5.** To finish the configuration, press <OK> or <Apply>. The acquisition will start if all configured devices are connected correctly.

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### 10.2.2 Configuring Triggers

Alternative to the definition of single trigger events, ibaPDA supports the definition of multiple trigger events as a trigger pool. For using the trigger pool you must first define all possible trigger events. In the 2<sup>nd</sup> step you must select the predefined events from the trigger pool to start and to stop storing the data.

- 1. Create Trigger Pool
- □ Start the I/O manager and add a trigger module under the interface "Virtual"



The trigger module is a virtual module with only digital signals. Each digital signal is a trigger. Instead of the normal expression builder the trigger module uses a special trigger builder dialog to create the expressions for the triggers. The trigger builder is based on the ibaScope trigger editor.

Open the trigger builder by clicking on the expression builder icon of the digital signal.

Trigger module	(1)	
L≱ General <b>∬ Digital</b> Name	Everagion	0.etina
Name	Expression	ALUYE

Define the trigger events

In the trigger properties you can set the name of the trigger and the comment. The expression of a trigger consists of one or more parts. Each part is an expression in itself. These parts are put together via the OR function. So the trigger will be 1 if one of its parts is 1.

The plus button will add a new part and the cross button will remove the currently selected part. The bottom part of the editor allows you to configure the currently selected part.

There are 4 standard functions that correspond to the ibaScope trigger functions and then there is an extra "custom" function where you can build your own expression.

✤ Trigger builder		X
Trigger properties Trigger name: Trigger 0 Trigger comment:	Trigger parts TriggerEdge([0:0], 0, 1, 0)	<b>*</b>
ľ 🦳	Constant Z Change rate free Custom	
Source signal: Level: Edge type: ( ) Dead time:	<ul> <li>V 0:0: ibaMX-1-AI +/-10V</li> <li>0 ♀ V</li> <li>rising edge</li> <li>falling edge</li> <li>both edges</li> <li>0 ♀ ms</li> </ul>	~

The custom tab contains the regular expression builder.

🗲 Edge 🗲 Level 🐜 Constant 🏄 Change rate 🏂 Custo	m
Input signals	Math functions
🖃 🛄 0. Padu 16-M	f∞ GetIntBit
	$f_{\mathcal{X}}$ ICPSensorStatus $f_{\mathcal{X}}$ IsMeasuring
	f <sub>₩</sub> LimitAlarm
LimitAlarm ('expr', 'limit', 'deadband', 'time')	
Returns true when 'expr' is greater than 'limit' for at least 'time' secor Returns false again when 'expr' is smaller than 'limit' - 'deadband'.	Limit Expr
Expression	×
LimitAlarm ([0:1], <mark>'limit'</mark> , 'deadband', 'time')	
	OK Cancel

Finish the definition of one trigger event with <OK>

Define further trigger events in the same way.

#### Result:

In the signal grid of the trigger module you see the overview of all defined trigger events.

-	Trigger module	(1)		
ſ	General 🗍 Digital			
	Name	Expression		Active
0	Start Trigger 1	<b>f</b> <sub>x</sub> TriggerEdge([0.0], 0.5, 1, 0) OR TriggerLevel([0:2], 125, 1, 0)	2	
1	Error 1	fx TriggerLevel([0:6], 50, 1, 0) OR TriggerLevel([0:6], 1, -1, 0)	?	
2	Error 2	🕼 TriggerLevel([0:3], 300, 1, 0) OR TriggerLevel([0:3], 10, -1, 0)	?	
3	Test Trigger	<b>f</b> <sub>*</sub> TriggerLevel([0.15], 0.5, 1, 0.1)	?	

2. Use the trigger events in the data store configuration

The signals from the trigger modules can be used as triggers in the datastore. Each datastore has a start trigger pool and a stop trigger pool. A trigger pool is actually a list of signals from all trigger modules. If one of the triggers fires then the trigger pool fires. The trigger can fire on a rising edge of the trigger signals or it can fire each sample the trigger signal is 1.

□ If you want to use a trigger pool as a trigger then you have to set this option on the trigger mode form for start trigger



□ Use the checkboxes to select which trigger signals belong to the trigger pool.

Profiles Data store 1 Trigger Mode	Trigger Mode - Start trigger pool					
Start trigger pool		Trigger on: 💿 rising edge				
Advanced     Advanced	    Colo	O level Select triggers:				
	Sele	ict triggel	is:			
	A	ctive	Id	Name	Comment	
	Ð					
	▶ 🖃 Module: (1) Trigger module					
Add HD data store			[1.0]	Start Trigger 1		
		$\checkmark$	[1.1]	Error 1		
		<b>V</b>	[1.2]	Error 2		
			[1.3]	Test Trigger		

The selected trigger signals are marked green. The first row of the trigger grid can be used to filter the trigger signals. You can use multiselect via CTRL and SHIFT key to activate or deactivate multiple trigger signals at once.

Do the same for the stop trigger

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## 10.2.3 Configuring the Data Store

After finishing the configuration of the ibaPADU-8-M device, it is necessary to setup the data storage. For this, select "Configure – Data storage" in the main menu.

Proceed as follows:

1. Activate and name the data store

🗋 📂 🖬	
Data store 1	Data store 1
	Locked
	Active
🐳 Add HD data store	Data store name : Data store 1

2. Define the Start / Stop Trigger Either as a single trigger event,

📲 Data storage	
i 🗋 💕 🖬	
Profiles	Data store 1 - Trigger Mode
	Maximum file time:       0       Hour       10       Min       0.000       s         Start Trigger       Trigger type:        Unconditional         100.000       V         O Trigger on signal       V 0.1: ibaM%1-Al 110VAC       v       sbove level       100.000       V         O Trigger every       60       minutes starting at       00:00       V       Trigger at the start of the acquisition         Use start trigger pool       Use start trigger pool       V       V       V

or one or more events from the trigger pool (see above).

3. Define the signals to store

🗋 💕 📕			
Profiles Data store 1	Data store	1 - Signal selec	dien
Frigger Mode     Stop trigger pool     Stop trigger pool     Advanced     Signal spection     Signal spection	Profiles Name As is	Linked signals 16A + 1D	Signals
Add QDR data store Add data store Add HD data store			- · · · · · · · · · · · · · · · · · · ·

**4.** Define the data file properties File name, location, directory organization etc.

To finish the configuration press the button -OK> at the right h

**5.** To finish the configuration, press the button <OK> at the right bottom edge of the box. The data storage will be activated if the configuration is correct.

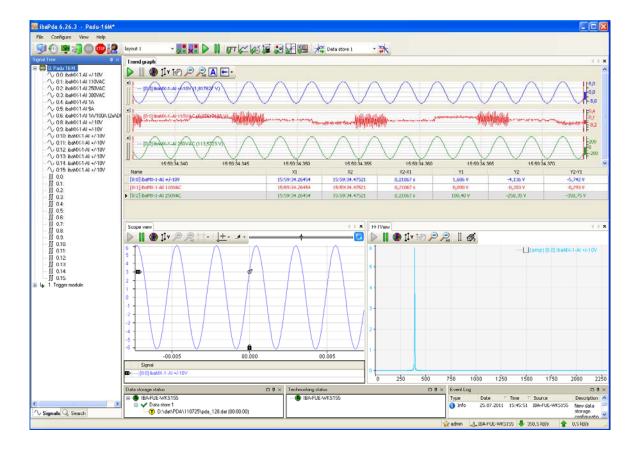
## 10.2.4 Configuring the Signal View

After closing the I/O Manager and the Data storage configuration you are in the ibaPDA client main view.

Mainly ibaPDA has three view types:

The trend graph 44, the Scope view and the FFT view 47.

- □ Click to the icons to create the views in the signal monitor and place the dockable window in the monitor area.
- Drag and drop the signals from the signal tree and into the signal views.





# 11 Technical data

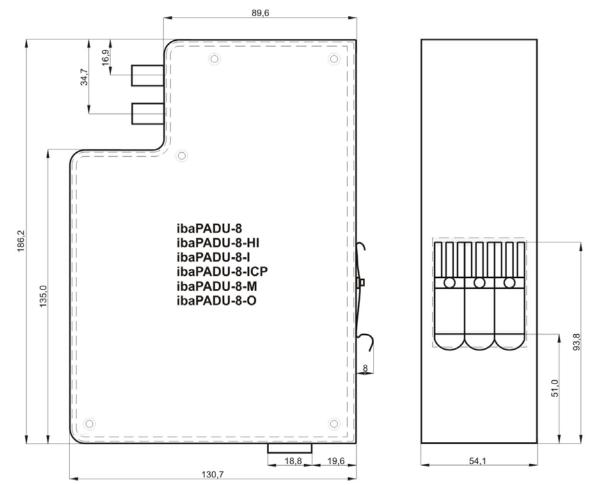
Order number iba	10.120300		
Mechanical stability and	DIN IEC 68-2-6;		
test parameters (all 3 axes)	2 g rms 90 Min @ 0250 Hz / axis (all ibaPADU-8 types);		
EMI test parameters	EN 55011 (Class A); EN61000-4-6 (Class 3); EN61000-4-3/ENV 50204 (Class 3)		
Operating temperature	0 °C to 50 °C (32 °F122 °F), other ranges on request, e.g. −20 °C+50 °C (-4 °F122 °F)		
Storage temperature	-25 °C to 70 °C (-13 °F158 °F)		
Transport temperature	-25 °C to 70 °C (-13 °F158 °F)		
Cooling	Self cooling		
Mounting	On DIN-rail, snap-on		
Humidity Class	F no moisture		
Protection Class	IP20		
Power supply	24 V DC +/-20 % non stabilized		
Power/Current consumption (w/o load)	typ. 300 mA, max. 400 mA; I <sub>OFF-&gt;ON</sub> approx. 1A		
Sampling rate programmable up to	25 kHz 8 channels simultaneously		
FO-cable Coupling	62.5/125 μm ST Lean		
Max. length of FO between devices	2000 m (6560 ft)		
Dimensions (WxHxD) [mm] ([inch])	54 x 194 x 155 (2.13 x 7.64 x 6.10)		
Weight (incl. packaging and documentation)	1050 g (37 oz)		
Analog inputs			

#### **Analog inputs**

Analog inputo			
Number	8	Each channel has its own ADC	
Resolution	14 Bit		
Input level / type	+/-10 V	Keep signal lines as short as	
Ri <sub>ON</sub>	100 kOhm @100 Hz; 10 kOhm @ 5 kHz	possible	
Rioff	50 kOhm		
Sampling rate	Typ. 25 kHz	8 channels simultaneously	
Frequency range	025,000 Hz		
Dynamic range	84 dB		
RC Low pass	12.5 kHz / 3 dB, 25 kHz / 6 dB (fixed)		
Galvanic Isolation	Channel / Channel/ Device-ground	1.5 kV	
Binary inputs			
Number	8		
Input level	log 0; < +/-10 V log 1; > +/-10 V		
Sampling	max. 25 kHz	Simultaneous sampling with analog inputs	
Galvanic isolation	Channel/Channel/Digital Ground 1.5 kV	1.5 kV	

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# 11.1 Dimensional Drawing



Dimensions given in mm

# 12 Support and contact

#### Support

Phone:	+49 911 97282-14
Fax:	+49 911 97282-33
E-Mail:	support@iba-ag.com



#### Note

If you require support, specify the serial number (iba-S/N) of the product.

#### Contact

#### Headquarters

iba AG Koenigswarterstr. 44 90762 Fuerth Germany Phone: +49 911 97282-0 Fax: +49 911 97282-33 Email: iba@iba-ag.com Contact: Mr. Harald Opel

#### **Regional and Worldwide**

For contact data of your regional iba office or representative please refer to our web site

#### www.iba-ag.com.